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## A Novel Method for the Synthesis of $\alpha$ -Fluoroketones via Claisen Rearrangement

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Abstract: Fluorine-facilitated Claisen rearangement has been employed as a key step in the synthesis of  $\alpha$ -fluoroketones 5. The elimination of sulfenic acid from the allyl ethers 3 are effected under FVP conditions.

In the preceeding communication,<sup>1</sup> we have reported the synthesis of fluoromethylketones by flash vacuum pyrolysis (FVP) utilizing  $\alpha$ -fluoromethyl phenyl sulfoxide 1 as a fluorinated one-carbon building block. The present letter deals with the novel synthesis of  $\alpha$ -fluoroketones employing fluorinefacilitated Claisen rearrangement as the key step  $(3 \rightarrow 5)$ .<sup>2,3,4</sup> The process is summarized in Scheme 1.<sup>5</sup>



Scheme 1

The adducts 2 were prepared in high yields (  $R = C_8H_{17}$ , 82%; Ph, 83%; PhCH<sub>2</sub>, 91% ) using techniques reported earlier.<sup>1</sup> The allyl ethers 3 were prepared by the alkylation with the allyl bromides or iodides in good yields, using LDA as a base. The Claisen intermediate 4 was generated by FVP technique with the following conditions: reaction flask temperature, 216 °C and column temperature 305 °C at 0.1 mmHg. The results are summarized in Table 1.

Allyl ethers 3, %	$\alpha$ -Fluoroketones 5, % <sup>a</sup>
$\mathbf{R} = \mathbf{C_8}\mathbf{H_{17}}$	
a) Br, 98	83
b)I , 75	93
c) I, 83	97
d) Br , 72	28 + C <sub>8</sub> H <sub>17</sub> COCH <sub>2</sub> F 6, 71
c) Ph Br , 98	50
R = Ph	
a) Br. 75	83
b) I, 64	82
c) I, 51	84 + PhCOCH <sub>2</sub> F 7, 45
d) $Br$ , $_{63}$	54
e) Ph $Br$ , 66	98
$R = PhCH_2$	
a) Br, 76	85
b)I, 64	94
c) I. 84	98
d) Br , 79	32 + PhCH <sub>2</sub> COCH <sub>2</sub> F
e) Ph Br , 87	<b>8</b> , 55 65

**Table 1** Yields of Allyl Ethers 3 and  $\alpha$ -Fluoroketones 5.

<sup>a</sup> Products were isolated by PLC using hexane as an eluent.

The  $\alpha$ -fluoroketones 5 are obtained in high yields except in the cases of 3d (  $R = C_8 H_{17}$ , Ph, PhCH<sub>2</sub>;  $R_1 = R_2 = Me$ ,  $R_3 = H$ ) in which the corresponding fluoromethylketones are also isolated. The formation of the fluoroketones 6, 7 and 8 could be rationalized on the basis of the steric crowding of the transition state 4 causing it to fragments instead of forming a new carbon-carbon bond.

The reaction sequence in Scheme 1 has also been applied to a more sterically hindered aldehyde; pivalaldehyde. The fluoroketone 11 was isolated in moderate yield. The intermediates 9 and 10 were synthesized in high yields (Scheme 2).



Scheme 2

Our approach appears to be general for the synthesis of this type of fluoroketones. The outstanding features are the ease of the syntheses of intermediates 2 and 3 in high yields, and the final product fluoroketones can be readily purified by preparative thin-layer chromatography (PLC, silica gel).

## **References and Notes**

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